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FABRICATION QUALITY PLAN 3

- SCOPE:** COVERS CONVERTED OPEN CELL POLYURETHANE FOAM PLAIN OR WITH A PRESSURE SENSITIVE ADHESIVE; SUPPLIED IN DIE CUT, STRIP OR ROLL FORM
- MATERIAL:** SPECIFIC TYPE ORDERED (ESTER, ETHER, RETICULATED, ETC.)
- DENSITY:** PARTICULAR WEIGHT ORDERED, MEASURED IN POUNDS PER CUBIC FEET (PCF)
- DIMENSIONS:** TOLERANCES AS BELOW UNLESS OTHERWISE SPECIFIED
1. **THICKNESS:**
 - A) LESS THAN OR EQUAL TO ½" +/- .10%
 - B) GREATER THAN ½" +/- .093"
 2. **WIDTH & LENGTH & ID & OD:**
 - A) DIE CUT +/- .093"
 - B) STRIPPING WIDTH +/- .062"
 - C) STRIPPING LENGTH +/- 3%
- ADHESIVE:** WILL TEAR CELLS OR ADHESIVE IF SEPARATION IS ATTEMPTED